

FIG. 1

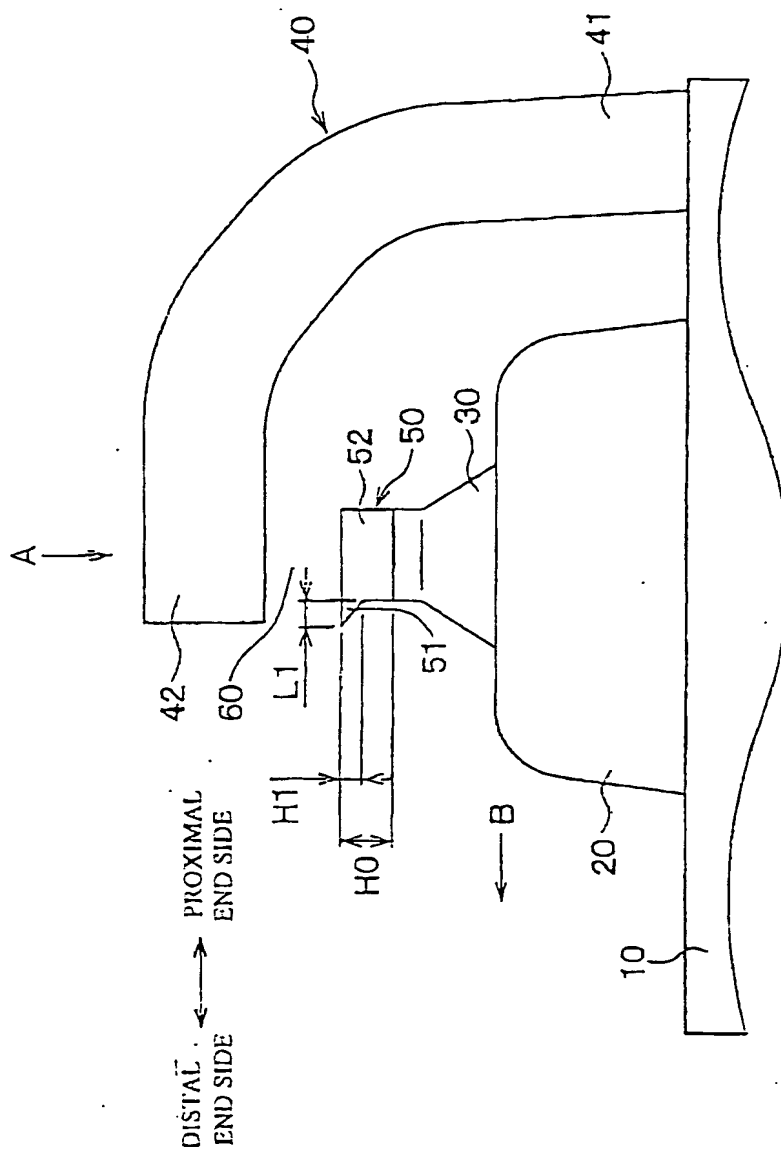


FIG. 8

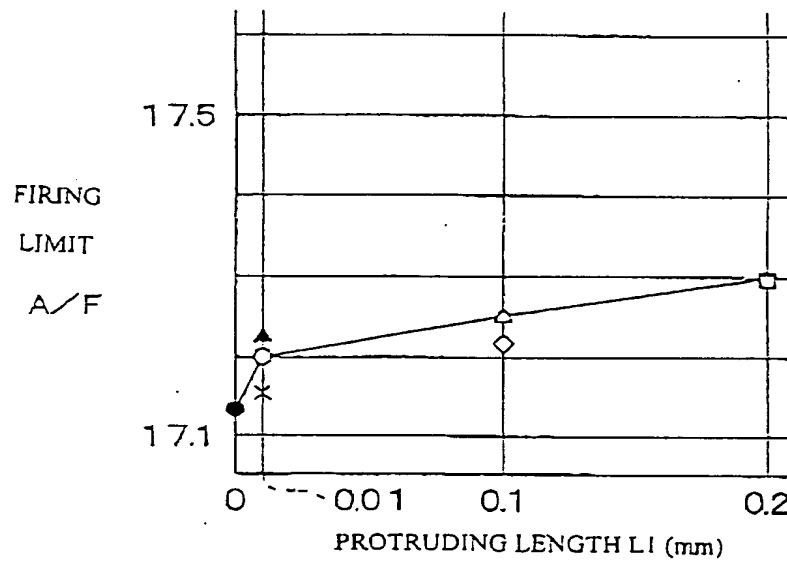


FIG. 9A

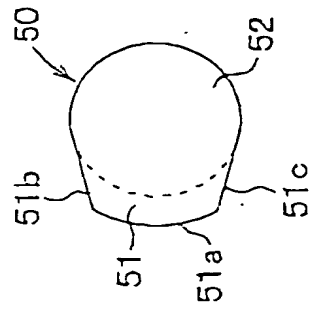


FIG. 9B

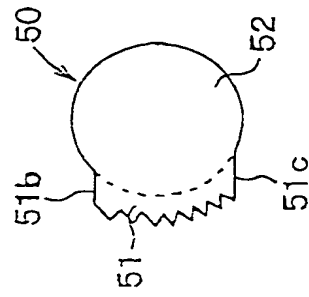


FIG. 9C

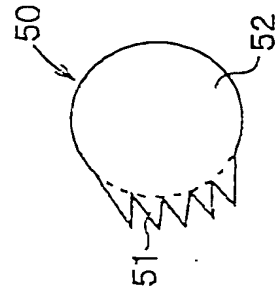


FIG. 9D

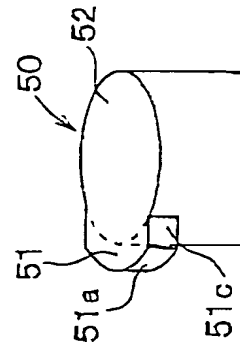


FIG. 9E

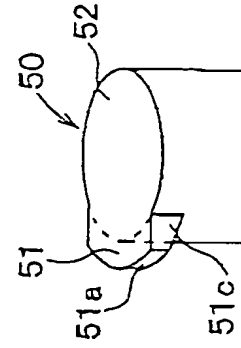


FIG. 10

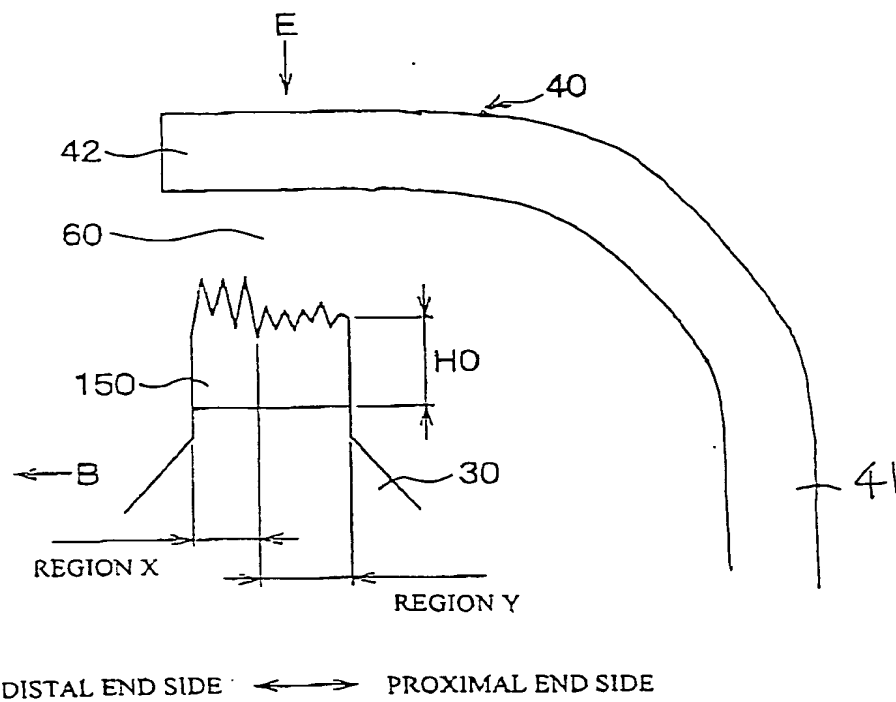


FIG. 11

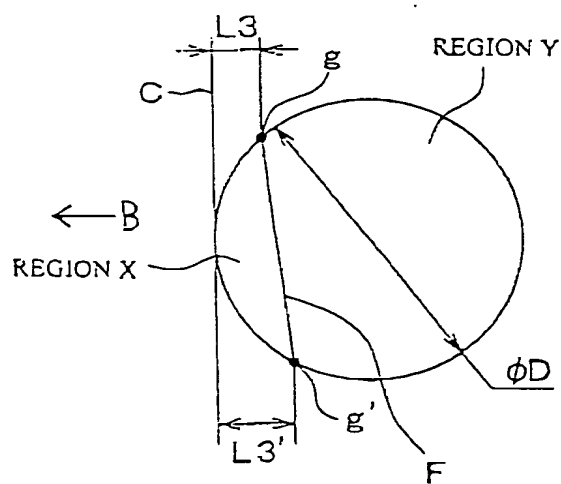


FIG. 12

	PRIOR ART 1	①	②	③	④	⑤	⑥	⑦	⑧
$\Delta W_{CM}(\mu m)$	0	0	0	0	0	0	0	0	-50
$L3/D$	0	0.3	0.3	0.3	0.3	0.1	0.1	0.5	0.1
$L3'/D$	0	0.3	0.3	0.3	0.3	0.1	0.5	0.5	0.1
$\Delta Rz(\mu m)$	$4 \geq$	20	200	400	600	20	20	20	20
SYMBOL	●	○	△	□	◇	▲	■	◆	×



FIG. 15

	PRIOR ART ①	①	②	③	④	⑤	⑥	⑦	⑧
$\Delta W_{CM}(\mu m)$	0	0	0	0	0	0	0	0	-50
$L3/D$	0	0.3	0.3	0.3	0.3	0.1	0.1	0.5	0.1
$L3'/D$	0	0.3	0.3	0.3	0.3	0.1	0.5	0.5	0.1
$\Delta Rz(\mu m)$	$4 \geq$	20	200	400	600	20	20	20	20
SYMBOL	●	○	△	□	◇	▲	■	◆	x

FIG. 16

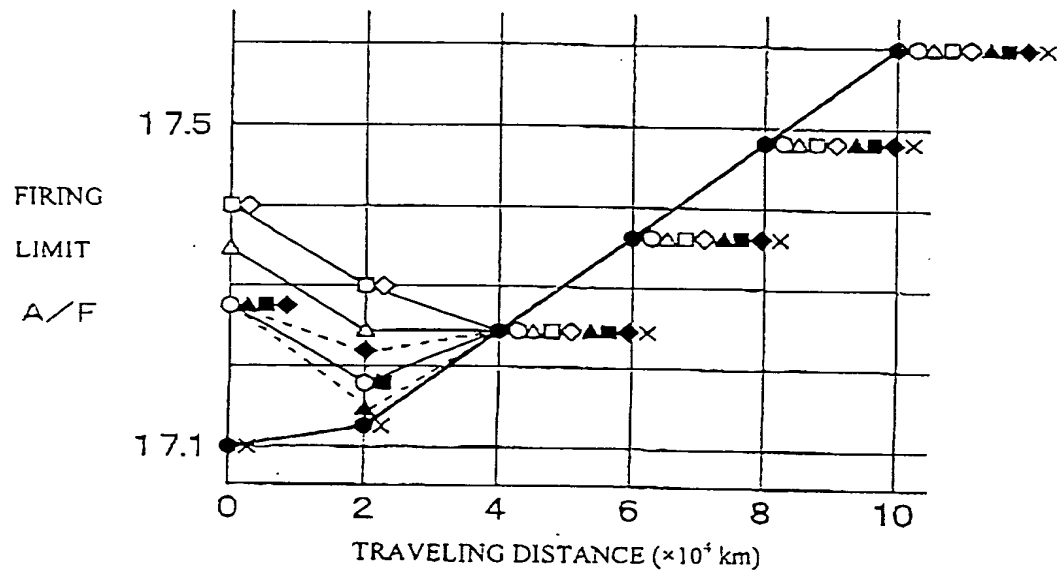


FIG. 17

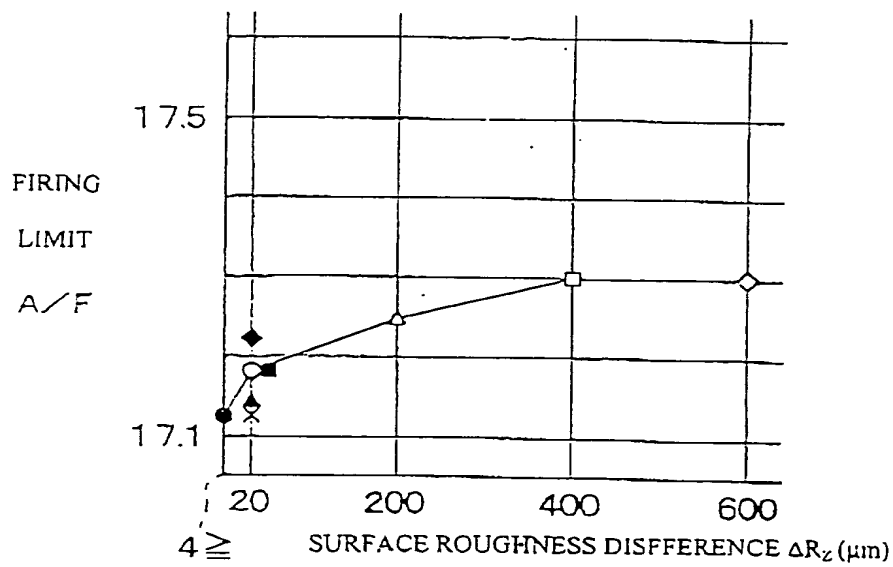


FIG. 18A

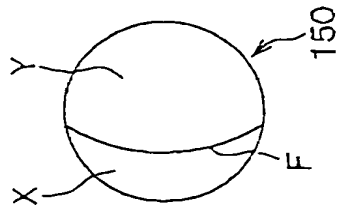


FIG. 18B

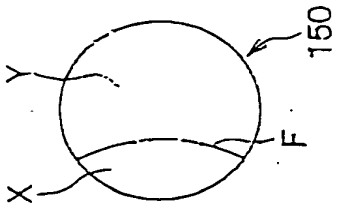


FIG. 18C

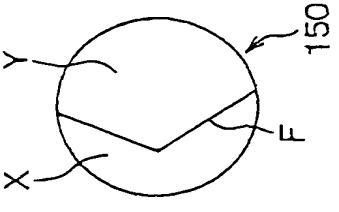


FIG. 18D

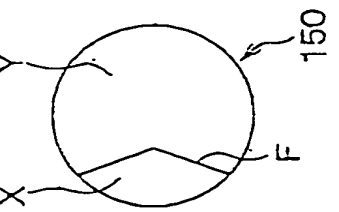


FIG. 19

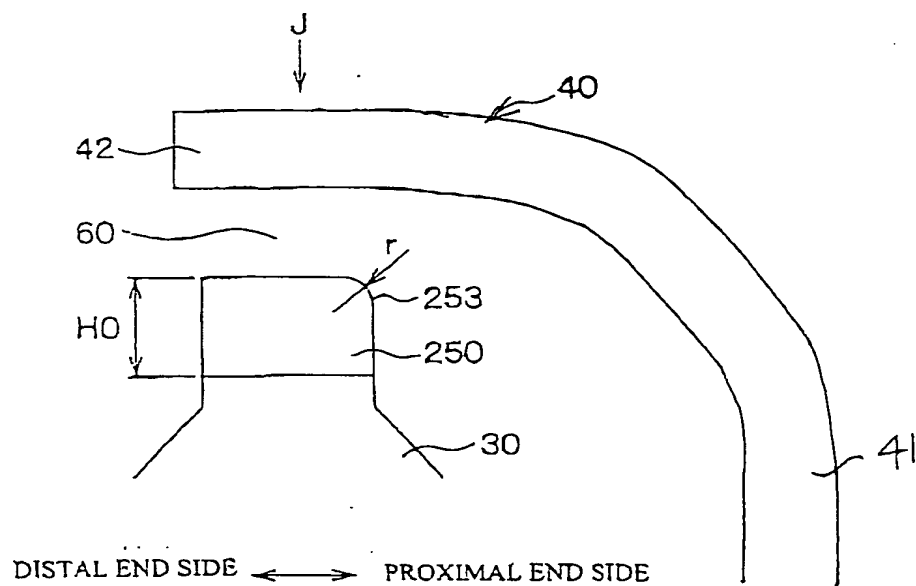


FIG. 20

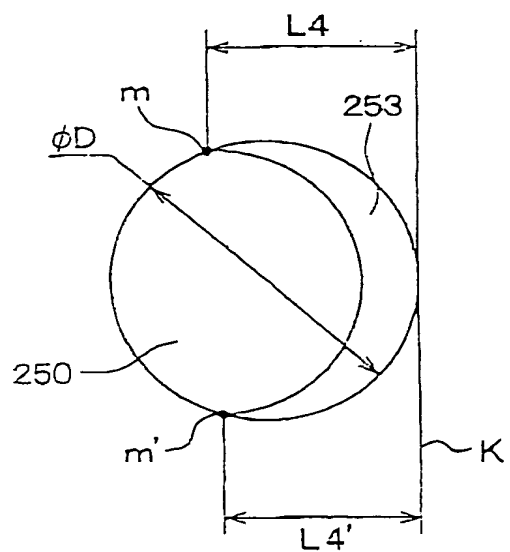


FIG. 24

	PRIOR ART ⑦	①	②	③	④	⑤	⑥
r_{max} (mm)	0	0.05	0.10	0.15	0.20	0.05	0.05
$L4/D$	0	0.5	0.5	0.5	0.5	0.5	0.8
$L4'/D$	0	0.5	0.5	0.5	0.5	0.8	0.8
SYMBOL	●	○	△	□	◇	▲	■

FIG. 25

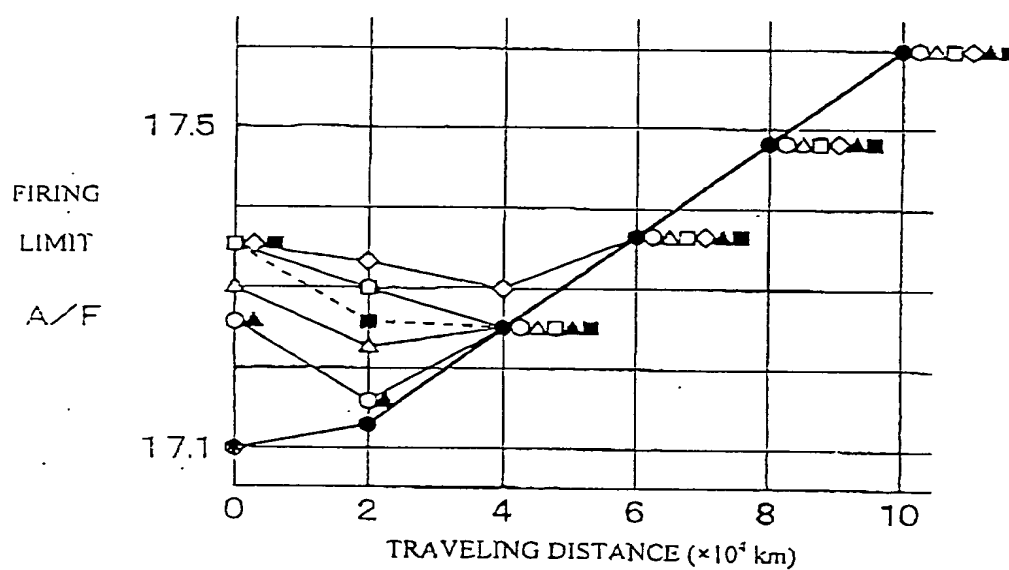


FIG. 26

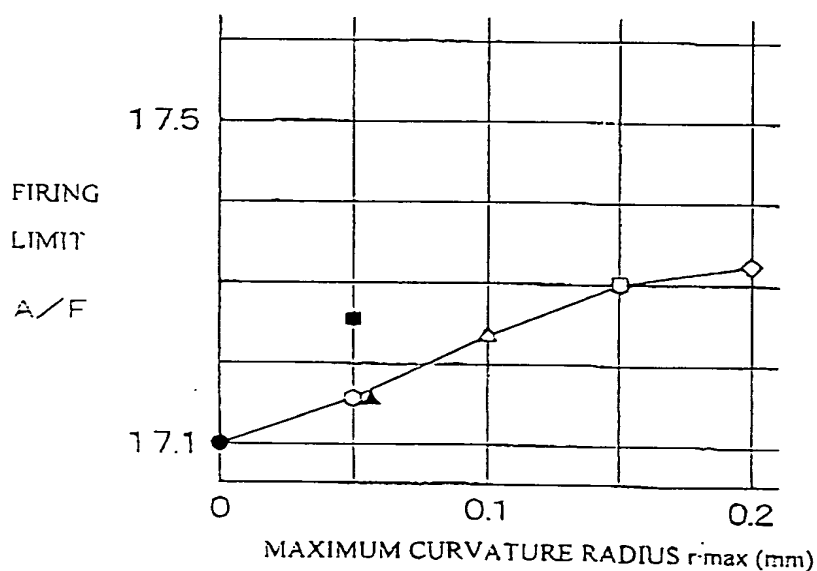


FIG. 27A

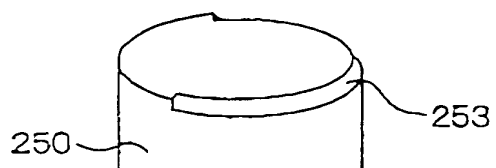


FIG. 27B

